Latch Voltage Modulation of Cryptographic Transistor for True Random Number Generator

Hae-Yeon Kim¹, Sang-Won Lee, Hyun-Bin Noh, In-Ki Hong, and Yang-Kyu Choi^a

School of Electrical Engineering, Korea Advanced Institute of Science and Technology

E-mail: 1hykim@nobelab.kaist.ac.kr

Abstract - We propose a latch voltage modulation of a single MOSFET functioning as a single-transistor oscillator with an analog-to-digital converter (ADC) for a true random number generator (TRNG). The MOSFET generates irregularly oscillating analog signals due to a single transistor latch with latch-up voltage (VLU) and latch-down voltage (VLD), which are then converted into digitized random numbers by the ADC. To achieve a controllable TRNG, it is crucial to examine how process parameters, such as the doping concentration of the pwell (N_{pwell}), the depth of the p-well (T_{pwell}), and the junction depth of the source/drain (x_i) , influence V_{LU} and V_{LD} in a singletransistor oscillator implemented on a bulk-silicon wafer (1T-Obulk). The randomly fluctuating output voltage (Vout), associated with VLU and VLD, serves as an entropy source for the TRNG. The random oscillation of V_{out} , generated at the drain of the 1T-O_{bulk}, was observed in a fabricated device using the TSMC 180 nm foundry process. Since aligning Vout from a 1T-Obulk with the input voltage range of an analog-to-digital converter (ADC) is crucial, the three aforementioned major process parameters are tuned to control V_{out} . This approach contributes to advancing next-generation security technology.

Keywords – Kink, single transistor latch, abrupt switching, oscillator, true random number generator (TRNG).

I. INTRODUCTION

Hardware-based security technology is becoming increasingly important as the use of mobile devices grows, the Internet of Things (IoT) becomes widespread, and edge computing continues to emerge [1],[2],[3],[4]. representative security chip is based on a circuit for the Advanced Encryption Standard (AES), which requires a physical unclonable function (PUF) and a random number generator (RNG). In particular, a hardware-based true random number generator (TRNG), which utilizes a naturally occurring entropy source to provide unpredictable randomness, has been proposed to enhance protection against various security threats. A TRNG surpasses a software-based pseudo-random number generator (PRNG), which generates random numbers through algorithmic processes in terms of randomness and resistance to cyberattacks [4], [5], [6].

To date, a TRNG using CMOS technology has been an

Manuscript Received Feb. 26, 2025, Revised May 16, 2025, Accepted May 26, 2025

This is an Open Access article distributed under the terms of the Creative Commons Attribution Non-Commercial License (<u>http://creativecommons.org/licenses/by-nc/4.0</u>) which permits unrestricted non-commercial use, distribution, and reproduction in any medium, provided the original work is properly cited. attractive option for implementation in an AES chip due to its inherent CMOS compatibility. It commonly utilizes either a circuit or a single MOSFET. For instance, CMOS circuitbased TRNGs typically use asynchronization in a ring oscillator and mismatches in SRAM as entropy sources. However, their large footprint and the inevitably increased power consumption due to the number of required transistors introduce significant technical challenges [7],[8],[9]. As an alternative, a single MOSFET-based TRNG, operating in the traditional 'voltage input-current output' mode rather than a complex circuit, utilizes natural noise as an additional entropy source. For example, it leverages random telegraph noise stemming from imperfections at the SiO₂-Si interface in an oxide gate dielectric or random dielectric relaxation arising from the stochastic short-term recovery of charge trapping and de-trapping effects in a high-k gate dielectric [10],[11].

Recently, a novel single-transistor-based oscillator (1T-O) on a silicon-on-insulator (SOI) wafer, hereafter abbreviated as 1T-O_{SOI}, has been proposed for use in a TRNG, utilizing operation-induced signals rather than noise as the entropy source [6]. This approach eliminates the need for external circuits, which would otherwise increase the footprint area and power consumption. By removing the complex circuits, the 1T-O_{SOI} achieves a more compact and energy-efficient design. It is structurally identical to a MOSFET; however, instead of functioning as a switching transistor operating in a 'voltage input-current output' mode, it operates as an oscillator in a 'current input-voltage output' mode. This TRNG module consists of a 1T-O_{SOI}, a parasitic capacitor (C_{par}) connected in parallel with the 1T-O_{SOI}, and an analogto-digital converter (ADC) that converts oscillating analog signals into random digital bits, as shown in Fig. 1.



Fig. 1. A TRNG module consisting of a 1T-O, a parasitic capacitor (C_{par}), and an ADC.

It was confirmed that a 1T-O fabricated on a bulk silicon wafer (hereafter abbreviated as $1T-O_{bulk}$) using the TSMC 180 nm foundry process effectively functioned as an oscillator [12]. Applying the $1T-O_{bulk}$ TRNG to practical systems is significant, as it enables the integration of

a. Corresponding author; yangkyu@kaist.ac.kr

peripheral circuits on a single wafer. The $1\text{T-O}_{\text{bulk}}$, operating in a 'current input–voltage output' mode, generates an oscillating output voltage (V_{out}) at the drain terminal when a constant input current (I_{in}) is applied to the same terminal, as illustrated in Fig. 2. The source is grounded.



Fig. 2. Comparison of the operation modes of $1T-O_{bulk}$: 'voltage inputcurrent output' with on-off switching and 'current input-voltage output' with oscillation, both using the same device structure.

The oscillation is based on a single transistor latch (STL). The STL exhibits abrupt switching and hysteresis due to an electrically floating body (FB) with a heavily doped p-well on a relatively lightly doped p-type wafer (N_{p_wafer}). It occurs when the gate voltage (V_G) is lower than the threshold voltage (V_T), meaning the transistor is in the off state. It is important to note that the kink effect and STL are distinct, despite both originating from the floating body effect. The kink effect causes a small and gradual jump in the conventional $I_{DS}-V_{DS}$ output characteristic plot when the MOSFET is in the on state ($V_G > V_T$), as shown in Fig. 3(a). In contrast, the STL in Fig. 3(b) produces a large, abrupt jump from the high-resistance state (HRS) to the low-resistance state (LRS) when the MOSFET is in the off state

In the $I_{\rm DS}-V_{\rm DS}$ plot shown in Fig. 3(b), the voltage at which the current abruptly increases is called the latch-up voltage $(V_{\rm LU})$, while the voltage at which it decreases is called the latch-down voltage $(V_{\rm LD})$. The latch-up current $(I_{\rm LU})$ corresponds to the HRS current at $V_{\rm LU}$, while the latch-down current $(I_{\rm LD})$ corresponds to the LRS current at $V_{\rm LD}$. Due to the abrupt STL, $I_{\rm DS}$ cannot attain an intermediate current level between $I_{\rm LD}$ and $I_{\rm LU}$, creating a forbidden current region. Consequently, $I_{\rm DS}$ must be either $I_{\rm LD}$, associated with LRS, or $I_{\rm LU}$, associated with HRS. When a constant $I_{\rm in}$ between $I_{\rm LU}$ and $I_{\rm LD}$ is applied in the 'current input–voltage output' mode as shown in Fig. 2, $V_{\rm out}$ alternates between $V_{\rm LD}$ (corresponding to $V_{\rm bot}$) and $V_{\rm LU}$ (corresponding to $V_{\rm top}$).



Fig. 3. (a) The kink phenomenon in the conventional $I_{\rm DS}$ - $V_{\rm DS}$ output characteristics. (b) The hysteresis by a single transistor latch in the off-state $I_{\rm DS}$ - $V_{\rm DS}$ output characteristics.

II. OPERATION MODES WITH ABRUPT SWITCHING

A. Latch-up and Latch-down with Voltage Input to Drain

The $I_{\rm DS}-V_{\rm DS}$ characteristics exhibit hysteresis, which consists of the abrupt transition of $I_{\rm DS}$ at $V_{\rm LU}$ and $V_{\rm LD}$. The mechanism of this abrupt transition is illustrated in Fig. 4, which is based on the single transistor latch (STL). The builtin potential between the n⁺-source and the p-type FB ($V_{\rm bi,SB}$) exists in the initial state, as shown in Fig. 4(a).

As V_{DS} increases, as shown in Fig. 4(b), when V_{DS} is much higher than the energy band gap of silicon divided by the unit charge q ($E_{\text{G,Si}}/q$) and V_{G} is smaller than V_{T} , a fraction of electrons overcoming $V_{\text{bi,SB}}$ is injected into the drain *via* indiffusion. Another fraction of electrons contributes to the leakage current (I_{leak} in Fig. 3(b)) and is supplied to the drain through band-to-band tunneling in the drain junction. It is worth noting that as V_{DS} increases, I_{leak} also increases.

As shown in Fig. 4(c), electrons from the source trigger impact ionization (*II*), generating numerous electron-hole pairs. The generated holes temporarily accumulate in the FB, while the created electrons add to the pre-existing electrons, forming I_{leak} . These stored holes lower $V_{\text{bi,SB}}$, causing more electrons to be injected into the drain *via* in-diffusion, which in turn accelerates *II*. This leads to the generation of additional electron-hole pairs. These iterative processes create a positive feedback loop that continues until the FB is fully charged, flattening the energy band and significantly lowering $V_{\text{bi,SB}}$, as shown in Fig. 4(d).



Fig. 4. Mechanism of the single transistor latch with a positive feedback loop. The energy band diagram is shown for (a) the initial state, (b) an increasing drain voltage, (c) the onset of carrier generation due to impact ionization (*II*), and (d) the accumulation and out-diffusion of holes, which flattens the energy band.

As $V_{\rm DS}$ reaches $V_{\rm LU}$, the $I_{\rm LU}$ corresponding to the leakage current $I_{\rm leak}$ in the HRS at $V_{\rm LU}$ suddenly rises above $I_{\rm LD}$ in the LRS. It should be noted that $V_{\rm LU}$ is observed when the 1T-O_{bulk} is in the turn-off state (HRS), while $V_{\rm LD}$ is observed when the 1T-O_{bulk} is in the turn-on state (LRS). When $V_{\rm DS}$ decreases and falls below $V_{\rm LD}$, the number of electrons supplied by II abruptly decreases, leading to an abrupt transition from $I_{\rm DS}$ in the on-state to $I_{\rm leak}$ in the off-state. Consequently, a counterclockwise hysteresis with abrupt switching at $V_{\rm LU}$ and $V_{\rm LD}$ is formed.

B. Oscillation with Current Input to Drain

When I_{in} is applied to the drain instead of $V_{D,in}$ in the 'current input-voltage output' mode, V_{out} oscillates between

an upper limit (V_{top}) and a lower limit (V_{bot}). The underlying mechanism for iterative voltage oscillations is the repeated charging and discharging process, as shown in Fig. 5.

As Iin applied to the drain of a 1T-Obulk, the supplied current at the drain raises its potential energy, as shown in Fig. 5(b). This additional potential energy is transferred to electrons forming Ileak as kinetic energy. Consequently, II is initiated, generating numerous electron-hole pairs, as illustrated in Fig. 5(c). The generated holes gradually and temporarily accumulate in the FB. If a sufficient number of holes accumulate, they suddenly escape from the FB via outdiffusion as source current (I_S) toward the source, as shown in Fig. 5(d), while the newly created electrons merge with existing electrons to sustain the II process. When $V_{\text{bi,SB}}$ decreases and flattens due to hole accumulation in the FB, these holes are evacuated through out-diffusion, causing $I_{\rm S}$ to flow suddenly. As shown in Fig. 5(e), the positive feedback cycle continues, and the source output current appears when the carrier escapes.



Fig. 5. Mechanism of oscillation through iterative charging and discharging. The energy band diagram is shown for (a) the initial state, (b) an increase in drain voltage due to hole accumulation from the input current, (c) carrier generation by impact ionization (*II*) during charging, and (d) energy band flattening due to carrier escape via out-diffusion. (e) The positive feedback loop, which includes the source output current (I_s). (f) Oscillation of V_{out} due to iterative charging and discharging, with intermittent I_s exhibiting a spike-shaped waveform.

The gradual accumulation of holes in the FB represents the charging process, while their abrupt escape through outdiffusion to the source represents the discharging process. After discharging, the 1T-O_{bulk} is automatically ready to begin the next charging and discharging cycle. This iterative process continues as long as I_{in} is supplied. While the output current, represented by I_{s} , intermittently flows with a spikeshaped waveform, V_{out} oscillates between V_{top} and V_{bot} over time, as shown in Fig. 5(f). The linear increase represents gradual charging, while the sudden drop denotes abrupt discharging. Although the oscillating V_{out} is depicted as a regular waveform, the actual V_{out} waveform will be irregular due to the inherent time-dependent stochasticity of II and out-diffusion.

Since V_{top} and V_{bot} are determined by V_{LU} and V_{LD} , respectively, controlling V_{LU} and V_{LD} is crucial for engineering the oscillation voltage range. This can be achieved by adjusting various process parameters, including the doping concentration of the p-well (N_{pwell}), the depth of the p-well (T_{pwell}), and the junction depth of the source/drain (x_j). The magnitude of the oscillation voltage variation is quantified as the peak-to-peak voltage ($V_{\text{pp}} = V_{\text{top}} - V_{\text{bot}}$).

In this work, the hysteresis curve in Fig. 3(b) was analyzed by varying N_{pwell} , T_{pwell} , and x_j to control V_{LU} and V_{LD} , thereby defining the oscillation voltage range from V_{top} to V_{bot} . The Synopsys Sentaurus TCAD L-2021.03 simulation tool was used to investigate how these process parameters influence V_{out} characteristics. Subsequently, we confirmed that the fabricated 1T-O_{bulk}, using the TSMC 180 nm foundry process, exhibited random oscillations of V_{out} at the drain.

III. PROCESS PARAMETERS

To investigate the effects of process parameters on $V_{\rm LU}$ and $V_{\rm LD}$, TCAD simulations were performed. The major process parameters used in the simulations are summarized in Table I. A cross-sectional schematic of the 1T-O_{bulk} used for simulation is shown in Fig. 6(a). The gate length (L_G) was fixed at 200 nm, and the area factor of the gate width in the 2D simulation was set to 0.5. The gate oxide thickness was fixed at 30 nm, and $N_{\rm p_wafer}$ was 5×10^{16} cm⁻³. Using these baseline parameters, simulations were conducted with varying $N_{\rm pwell}$, $T_{\rm pwell}$, and $x_{\rm j}$ to evaluate their effects on $V_{\rm LU}$ and $V_{\rm LD}$. During the simulations, $V_{\rm GS}$ was fixed at -2 V to keep the 1T-O_{bulk} in the off state, resulting in a more pronounced STL rather than a smaller kink effect.

TABLE I. Process parameters for simulation

| Device Parameter | Value |
|---|----------------------------|
| Gate length, $L_{\rm G}$ (nm) | 200 |
| Area factor for gate width | 0.5 |
| Gate oxide (SiO ₂) thickness, T_{ox} (nm) | 30 |
| Depth of the p-well, T_{pwell} (nm) | 60 (split) |
| Junction depth, x_j (nm) | 50 (split) |
| P-well doping concentration, N_{pwell} (cm ⁻³) | 1×10^{18} (split) |
| Substrate doping concentration, N_{p_wafer} (cm ⁻³) | 5×10 ¹⁶ |

The difference in doping concentrations between N_{pwell} and N_{p_wafer} induces an additional built-in potential barrier (V_{bi}) , as depicted in Fig. 6(b). Consequently, the p-well overlying the p-type wafer creates an electrical floating body even in a bulk device (FB_{bulk}). Although qV_{bi} in a 1T-O_{bulk} is much smaller than the 4.5 eV energy band offset between the channel silicon and the buried oxide in a $1T-O_{SOI}$, the FB_{bulk} functions as a virtual FB, similar to how the physical floating body in a device on a SOI wafer (FB_{SOI}) serves as a real FB. In this work, the functionality of the FB_{bulk} was experimentally verified.



Fig. 6. (a) Cross-sectional view of a 1T-O_{bulk} for simulation. (b) Energy band diagram along the depth direction in Fig. 7(a) to show $V_{\rm bi}$.

IV. RESULTS AND DISCUSSIONS

A. Effects of P-well Doping Concentration (N_{pwell}) on Latch *Hysteresis*

Understanding the correlation between the process parameters mentioned above and latch voltages is crucial for optimizing the oscillation voltage range, which serves as the input for the ADC in a 1T-O_{bulk}-based TRNG chip.

Fig. 7 shows the simulated results of latch-up and latchdown hysteresis with various doping concentrations in the channel and the corresponding values of the latch-up and latch-down voltages. Since the aforementioned $V_{\rm bi}$, which modulates the strength of the FB_{bulk} effect, is quantitatively modeled as $(kT/q) \cdot \ln(N_{\rm pwell}/N_{\rm p_wafer})$, a $N_{\rm pwell}$ is varied from 5×10^{16} cm⁻³ to 1×10^{18} cm⁻³ to explore its effect on $V_{\rm LU}$ and $V_{\rm LD}$.



Fig. 7. (a) Simulated latch-up and latch-down hysteresis with various doping concentrations at the channel. (b) Extracted values of the V_{LU} and V_{LD} .

As N_{pwell} increases, V_{bi} becomes larger, and the depletion width-proportional to $(N_{\text{pwell}})^{-0.5}$ -narrows in the p-well, resulting in steeper energy band bending. These effects suppress the number of electrons surmounting the energy barrier of qV_{bi} and diffusing into FB_{bulk}. A steep energy barrier and a low doping concentration reduce the impact ionization rate (II_{rate}), as depicted in Fig. 8(a). The values of I_{LU} and I_{LD} are extracted in Fig. 8(b). These results confirm that a 1T-O_{bulk} with a higher N_{pwell} requires a larger I_{LU} . This is because a higher energy barrier, induced by increased N_{pwell} , demands greater hole accumulation to sufficiently lower the barrier. As I_{LU} increases, the voltage needed to trigger latch-up also increases, resulting in a higher V_{LU} [13]. This effect is influenced by the energy band profile, particularly the abruptness of qV_{bi} . These findings provide a foundation for further refinement of doping strategies in device design.



Fig. 8. (a) Hole impact ionization rate of the drain voltage $V_{\text{DS}} = 1$ V and $V_{\text{GS}} = -2$ V with various doping concentrations at the channel. (b) Extracted values of the I_{LU} and I_{LD} .

B. Effects of P-well Depth (T_{pwell}) on Latch Hysteresis

The physical volume of the FB_{bulk} (Vol_{FB}) is the key factor as the physical space to accommodate the holes. It is roughly estimated as $L_G \cdot W_{CH} \cdot T_{pwell}$, where W_{CH} is the channel width. Since L_G and W_{CH} were fixed, only T_{pwell} serves as the variable determining Vol_{FB} . Therefore, T_{pwell} influences V_{LU} and V_{LD} because this volume determines how many holes generated by II accumulate in the FB_{bulk}.

Fig. 9(a) illustrates the $I_{DS}-V_{DS}$ plot, showing various latch voltages with hysteresis ($V_{hys} = V_{LU} - V_{LD}$). Fig. 9(b) reorganizes the corresponding V_{LU} and V_{LD} values extracted from the hysteresis for different T_{pwell} values. It is observed that V_{LU} increases as T_{pwell} deepens because a deeper T_{pwell} requires more holes generated by II to completely fill Vol_{FB} , which in turn increases in V_{LU} to generate additional holes. In contrast, V_{LD} remains insensitive to changes in T_{pwell} . These differing dependencies arise from the distinct mechanisms governing hole accumulation in Vol_{FB} during latch-up and hole evacuation during latch-down. V_{LU} depends predominantly on how quickly the holes fill Vol_{FB} . On the other hand, V_{LD} depends primarily on when impact ionization is halted due to insufficient low voltage.



Fig. 9. Simulated latch voltages as a function of T_{pwell} (a) Plot of $I_{DS}-V_{DS}$ showing latch-up, latch-down, and hysteresis for various T_{pwell} values. (b) Extracted values of the V_{LU} and V_{LD} .

During the latch-up process, which causes an abrupt increase in I_{DS} from HRS to LRS, the rate at which the holes generated by *II* fill *Vol*_{FB} determines V_{LU} . Therefore, the extent to which *Vol*_{FB} is filled is a crucial factor. In contrast, V_{LD} depends primarily on how quickly the holes within *Vol*_{FB} are evacuated. During the latch-down process, an abrupt

reversal in I_{DS} from LRS to HRS, Vol_{FB} is already filled under high I_{DS} conditions. As a result, T_{pwell} does not significantly influence V_{LD} . Since V_{LU} increases while V_{LD} remains unchanged, V_{hys} becomes wider as T_{pwell} deepens, as shown in Fig. 9(b). These results demonstrate the significant role of T_{pwell} in tuning the oscillation voltage range, providing a practical guideline for optimizing device design through process parameter control.

C. Effects of Junction Depth (x_i) on Latch Hysteresis

The variable x_j primarily impacts the leakage current (I_{leak}) at HRS and the II_{rate} rather than directly affecting Vol_{FB} . This x_j controls the magnitude of I_{leak} , which is proportional to the number of electrons (N_{elec}) supplied by the aforementioned BTBT. It drives impact ionization because a larger N_{elec} results in a higher II_{rate} .

Fig. 10(a) presents a plot of $I_{DS}-V_{DS}$ for various x_j values, and the extracted values of V_{LU} and V_{LD} are shown in Fig. 10(b). During the latch-up process, V_{LU} decreases as x_j increases. A deeper x_j results in a higher leakage current due to the enhanced BTBT, which triggers more *II*, causing holes to fill *Vol*_{FB} more quickly. Consequently, V_{LU} decreases.



Fig. 10. (a) Simulated latch-up and latch-down hysteresis with various junction depths. (b) Extracted values of the V_{LU} and V_{LD} .

In contrast, during the latch-down process, V_{LD} remains nearly unchanged even as x_i deepens. As mentioned above, $V_{\rm LD}$ is insensitive to the size of $Vol_{\rm FB}$ because $Vol_{\rm FB}$ is already filled with holes generated by *II*, which significantly outweighs the contribution from BTBT. The current from II $(I_{\rm II})$ is proportional to exp(- $B_{\rm II}/E$), while the current from BTBT (I_{BTBT}) is proportional to exp(- B_{BTBT}/E), where E is the electric field, and B_{II} and B_{BTBT} are parameters governing II and BTBT, respectively. Since B_{BTBT} is nominally more than 10 times larger than $B_{\rm II}$, $I_{\rm BTBT}$ is much smaller than $I_{\rm II}$. Hence, I_{BTBT} does not significantly contribute to total hole generation compared to II. As a result, x_j does not influence $V_{\rm LD}$, just as $T_{\rm pwell}$ does not affect $V_{\rm LD}$. Since $V_{\rm LU}$ notably decreases while $V_{\rm LD}$ remains unchanged, $V_{\rm hys}$ becomes narrower as x_i deepens. These results provide insight into how x_i can be leveraged to fine-tune the oscillation characteristics of 1T-O_{bulk}, enabling more precise control over device behavior through process optimization.

D. Co-relation of Latch Hysteresis and the Oscillation

As mentioned above, V_{LU} and V_{LD} in the hysteresis correspond to the upper and lower limits (V_{top} and V_{bot}) in the oscillation voltage of the 'current input-voltage output' mode. Before experimental verification, the oscillation behavior was confirmed using the Sentaurus simulation tool with the current source voltage measurement (CSVM) method. An I_{in} of 10 nA, between I_{LU} and I_{LD} , was applied to the drain of the 1T-O_{bulk}, which was connected in parallel with a 100 pF C_{par} , and the output voltage was measured at the same drain. The process parameters used for the simulations are summarized in Table I; however, N_{pwell} was set to 1×10^{17} cm⁻³ to ensure that V_{pp} exceeds 0.2 V. As shown in Fig. 11, V_{LU} corresponds to V_{top} and V_{LD} corresponds to V_{bot} in the V_{out} waveform. The simulated V_{out} appears to oscillate periodically and regularly because data sampling of the oscillating V_{out} was performed at the same point in each cycle.



Fig. 11. (a) Simulated latch-up and latch-down hysteresis at N_{pwell} of 1×10^{17} cm⁻³. (b) Simulated oscillation output drain voltage using the current source voltage measurement (CSVM).

The hysteresis caused by STL and the oscillation characteristics were measured using a semiconductor parameter analyzer (B1500A) from the fabricated 1T-O_{bulk} using the TSMC 180 nm process. The gate length was 180 nm, and the gate width was 300 nm. Fig. 12(a) shows the measured $I_{\rm DS}$ vs. $V_{\rm DS}$ characteristics with the gate floating. It represents the hysteresis with abrupt switching, including $V_{\rm LU}$ and $V_{\rm LD}$. In Fig. 12(b), an $I_{\rm in}$ of 20 μ A was applied to the drain of a 1T-O_{bulk} to produce oscillating $V_{\rm out}$ with 1 nF of $C_{\rm par}$. The experimentally measured $V_{\rm out}$ oscillated non-periodically and irregularly.



Fig. 12. (a) Measured latch-up and latch-down hysteresis from the fabricated 1T-O_{bulk} with the gate length of 180 nm and the gate width of 300 nm using the voltage source current measurement (VSCM). (b) Measured oscillating V_{out} using the current source voltage measurement (CSVM).

This irregularity arises from inherent random fluctuations caused primarily by carrier generation via II and the escape of carriers through out-diffusion, which is further associated with recombination at the source/drain junction and the temporal stochasticity of hole accumulation. These effects become more pronounced under gate-floating conditions. Additional fluctuations in V_{out} are attributed to the low sampling rate, which is limited by the resolution of the

parameter analyzer. When a sampling time interval of 100 μ s—too large to capture the regular frequency—was used, an irregular oscillation shape was observed. Despite this irregularity, the results confirm that V_{LU} corresponds to V_{top} and V_{LD} corresponds to V_{bot} in the V_{out} waveform.

The ADC outputs were extracted using MATLAB and evaluated using the NIST SP 800-22 statistical test suite to assess their randomness. An 8-bit ADC was implemented, and the least significant 4 bits (LSB 4) were used for testing. A total of 25,000 bits were collected and divided into 10 bitstreams of 2,500 bits each. Among the applicable tests, seven tests exhibited a pass rate higher than 0.7, satisfying the NIST criteria. Detailed results of each statistical test are summarized in Table II. Although limited in scale, these preliminary results suggest that the proposed device can serve as a viable entropy source for TRNG applications. Further improvements in both randomness quality and operational reliability are anticipated through voltage and oxide thickness optimization.

| lts |
|-----|
| |

| Statistical test | Pass rate |
|--------------------------------|-----------|
| Frequency (monobit) | 0.8 |
| Frequency within a Block | 0.9 |
| Runs | 0.8 |
| Longest Run of Ones in a Block | 0.9 |
| Discrete Fourier Transform | 1.0 |
| Cumulative Sums | 0.8 |
| Linear Complexity | 0.9 |

The continuous and random oscillation of V_{out} generates a set of random digital bits through an ADC, enabling the 1T-O_{bulk} to function as a TRNG. The output voltage range of the 1T-O_{bulk} could be adjusted to match the input voltage range of the ADC, ensuring seamless integration for TRNG applications.

V. CONCLUSION

This study investigates techniques for controlling the output voltage (V_{out}) range of a single-transistor-based oscillator (1T-O_{bulk}), which offers a smaller footprint and lower power consumption than circuit-based oscillators. The inherent randomness of Vout, arising from irregular carrier generation and escape, serves as an entropy source. The goal is to optimize the voltage range for integration into a true random number generator (TRNG) module with an analogto-digital converter (ADC). To ensure compatibility between the 1T-O_{bulk} and the ADC, it is essential to align V_{out} with the ADC's input voltage range, which involves lowering the voltage of the single transistor latch. This adjustment requires fine-tuning process parameters during fabrication. Using Sentaurus TCAD simulations, we analyzed latch-up and latch-down characteristics across different doping concentrations of the p-well (N_{pwell}), p-well depth (T_{pwell}), and source/drain junction depth (x_i) . Our findings indicate that reducing N_{pwell} and T_{pwell} while increasing x_j helps improve voltage matching. These insights provide a foundation for optimizing 1T-O_{bulk} design and facilitating its integration with an ADC for TRNG applications.

ACKNOWLEDGMENT

The chip fabrication and EDA tools were supported by the IC Design Education Center (IDEC), Korea. This work was supported in part by the National Research Foundation of the Republic of Korea under Grant RS-2023-00260637, under Grant RS-2023-00217888, Grant RS-2024-00333710, and Grant RS-2025-04162969.

REFERENCES

- M. A. Harris, and P. Patten. Karen, Mobile device security considerations for small-and medium-sized enterprise business mobility, Information Management & Computer Security, vol. 22, no. 1, pp.97–114, 2014.
- [2] S. Madakam, R. Ramaswamy, and S. Tripathi, *Internet* of *Things* (IoT): A literature review, Journal of Computer and Communications, vol. 3, no. 5, pp. 164– 173, 2015.
- [3] K. Cao, Y. Liu, G. Meng, and Q. Sun, An overview on edge computing research, IEEE access, vol. 8 pp. 85714–85728, 2020.
- [4] Kietzmann, Peter, Thomas C. Schmidt, and Matthias Wählisch, A guideline on pseudorandom number generation (PRNG) in the IoT, ACM Computing Surveys (CSUR), vol. 54, no. 6, pp. 1–38, 2021.
- [5] K. Mehra, D. Kumar, K. Kandpal, P. K. Misra, and M. Goswami, Design of Hexagonal Oscillator for True Random Number Generation, 2022 29th IEEE International Conference on Electronics, Circuits and Systems (ICECS), pp. 1–4, 2022.
- [6] S. I. Kim, H. J. You, M. S. Kim, U. S. An, M. S. Kim, D. H. Lee, S. T. Ryu, and Y. K. Choi, *Cryptographic transistor for true random number generator with low power consumption, Science Advances*, vol. 10, no. 8, pp.1–10, 2024.
- [7] L. F. Rojas-Muñoz, S. Sánchez-Solano, M. C. Martínez-Rodríguez, and P. Brox, On-line evaluation and monitoring of security features of an RO-based PUF/TRNG for IoT devices, Sensors, vol. 23, no. 8, 4070, pp. 1–34, 2023.
- [8] X. Cheng, H. Zhu, X. Xing, Y. Zhang, Y. Zhang, G. Xie, and Z. Zhang, A feedback architecture of high speed true random number generator based on ring oscillator. In 2021 IEEE Asian Solid-State Circuits Conference (A-SSCC), pp. 1–3, 2021.
- [9] P. S. Yeh, C. A. Yang, Y. H. Chang, Y. D. Chih, C. J. Lin, and Y. C. King. Self-convergent trimming SRAM true random number generation with in-cell storage, IEEE Journal of Solid-State Circuits, vol. 54, no. 9, pp. 2614–2621, 2019.
- [10] C. S. Petrie, and J. A. Connelly, A noise-based IC random number generator for applications in cryptography. IEEE Transactions on Circuits and Systems I: Fundamental Theory and Applications, vol. 47, no. 5, 615–621, 2000.

- [11] J. Yang, Q. Ding, T. Gong, Q. Luo, X. Xue, Z. Gao, H. Yu, J. Yu, X. Xu, P. Yuan, X. Li, L. Tai, S. S. Chung, H. Lv, and Ming Liu, *Robust true random number* generator using stochastic short-term recovery of charge trapping FinFET for advanced hardware security, 2020 IEEE Symposium on VLSI Technology, pp. 1–2, 2020.
- [12] H. Y. Kim, S. I. Kim, J. K. Han, J. W. Jung, and Y. K. Choi, A Single MOSFET-Based Oscillator on a Bulk-Silicon Wafer. IEEE Electron Device Letters. vol. 45, no. 1, 2024.
- [13] J. K. Han, M. S. Kim, S. I. Kim, M. W. Lee, S. W. Lee, J. M. Yu, and Y. K. Choi, *Investigation of leaky characteristic in a single-transistor-based leaky integrate-and-fire neuron. IEEE Transactions on Electron Devices*, vol. 68, no. 11, pp. 5912–5915, 2021.



Hae-Yeon Kim received the B.S. degree in electrical engineering from Korea University, Seoul, Korea, in 2022, the M.S. degree in electrical engineering from Korea Advanced Institute of Science and Technology, Daejeon, Korea, in 2024, and is currently working toward a Ph.D. degree in electrical engineering from Korea Advanced Institute of Science

and Technology, Daejeon, Korea.

Her main interests are oscillation operations for versatile applications, especially for neuromorphic systems and security devices.



Sang-Won Lee received his M.S. degree from Korea Advanced Institute of Science and Technology (KAIST), Daejeon, Korea, in 2023, where he is currently working toward the Ph.D. degree. His current research interests include neuromorphic devices and TCAD simulation.



Hyun-Bin Noh received the B.S. degree in electrical engineering from Korea Advanced Institute of Science and Technology, Daejeon, Korea, in 2024, and is currently working toward a M.S. degree in electrical engineering from Korea Advanced Institute of Science and Technology, Daejeon, Korea.

His main interests are the analysis of semiconductor devices for memory and neuromorphic system applications.





In-Ki Hong received the B.S. degree in electrical engineering from Yonsei University, Seoul, Korea, in 2024, and is currently working toward the M.S. degree in electrical engineering from Korea Advanced Institute of Science and Technology, Daejeon, Korea.

His main interests are neuromorphic devices and oxide semiconductors.

Yang-Kyu Choi received the B.S. and M.S. degrees from Seoul National University, Seoul, Korea, in 1989 and 1991, respectively, and the Ph.D. degree from the University of California, Berkeley, in 2001. He is currently a distinguished professor at the School of Electrical Engineering, KAIST. From January 1991 to July 1997, he worked for Hyundai

Electronics (now SK Hynix), Kyungki-do, Korea, where he developed 4M, 16M, 64M, and 256M DRAM as a process integration engineer. His research interests are multiple-gate MOSFETs, exploratory devices, novel and unified memory devices, nanofabrication technologies for bioelectronics, etc. He has also worked on reliability physics and quantum phenomena for a nanoscale CMOS. He has authored or coauthored over 550 papers and filed international and domestic patents, more than 150. Prof. Choi received the Sakrison Award for the best dissertation from the Department of Electrical Engineering and Computer Sciences, University of California, in 2002. He was also the recipient of "The Scientist of the Month for July 2006" from the Ministry of Science and Technology in Korea. He is a fellow of the Korea Academy of Science and Technology and a fellow of the National Academy of Engineering of Korea.